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- (71) Applicant and
- (72) Inventor: SEO, Yeun Kwon [KR/KR]; 859-44, Anyang 2-dong, Manan-gu, Anyang-shi, Kyungki-do 430-840
- (74) Agent: SHIN, Dongjoon; 10th Fl., Hongeun Bldg., 824-22 Yeoksam-dong, Kangnam-gu, Seoul 135-934 (KR).

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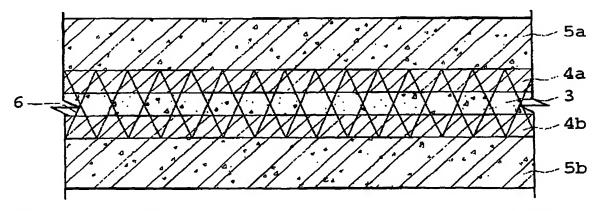
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(54) Title: METHOD FOR MAKING FLEXIBLE AUTOMOBILE INTERIOR MATERIAL AND SHEET FOR THE CONSTRUCTION AND ITS PRODUCT MADE THEREFROM



(57) Abstract: Disclosed is a method of producing an automobile interior material or construction sheet with excellent processability, and its product made therefrom. More particularly, a method comprises by carding short fibers wherein short fibers are mixed with polypropylene fibers and polyethylene fibers in a mixing ratio of 3 to 7: 7 to 3, on one side or both sides of a foamed layer produced by foaming any one selected from the group consisting of polypropylene chips, polyethylene chips, polyurethane chips, and expanded polystyrene chips; setting the short fibers with a shape of a truss in the foamed layer by interlacing the short fibers through a needle punching process; and thermally forming the short fiber layer(s) on the foamed layer by heating the portions of the short fibers exposed on the outside the foamed layer to 120 to 250'C and pressing thereby melting, cooling and hardening the fused portions of the short fibers.

